

# Schoeller Werk Tube program

## Quality for highest demands.

At Schoeller, premium quality means more than just high-quality processing of first-class materials. It's all about delivering solutions that are precisely tailored to our customers' individual requirements and guarantees a high level of functionality and safety. Our portfolio – unique in Europe on its diversity – allows us to offer stainless steel tubes of the highest product quality for a wide range of applications. As an all-round provider, we also provide competent and individual consulting services and therefore to develop the perfect solution for each customer.

## Welded and redrawn stainless steel tubes

### Straight tubes

Outer diameter:  
calibrated: 3.00 – 127.00 mm  
redrawn: 0.50 – 42.40 mm

Wall thickness:  
calibrated: 0.20 – 3.00 mm  
redrawn: 0.05 – 2.50 mm

### Coiled tubes

Outer diameter:  
calibrated: 3.00 – 25.00 mm  
redrawn: 0.80 – 15.88 mm

Wall thickness:  
calibrated: 0.20 – 2.11 mm  
redrawn: 0.20 – 2.11 mm

### Manufactured lengths or fixed lengths

from 10.00 – 22,000.00 mm

### Material portfolio

- Titanium
- Nickel-base alloys
- Austenitic steels
- Austenitic-ferritic duplex steels

## Models

- Annealed/Unannealed
- With/without seam smoothing
- Polished/Unpolished

## Welding technologies

- TIG
- Laser

# Tube materials

Innovation is part of Schoeller's corporate DNA. Our aim is to offer our customers even better and even more individualized solutions. Thanks to continuous advancement, we can draw upon a wide range of materials for tube manufacturing.

## Austenitic steels

1.4301
TP 304
1.4306
TP 304 L
1.4307
1.4376
1.4401
TP 316
1.4404
TP 316 L
1.4432
1.4435
1.4436
1.4529
1.4539
1.4541
TP 321
1.4550
1.4562
1.4571
TP 316 Ti
1.4591
1.4828
1.4835
1.4876
1.4878

## Titanium

3.7025
Titan Grade 1
3.7035
Titan Grade 2

## Austenitic ferritic duplex steels

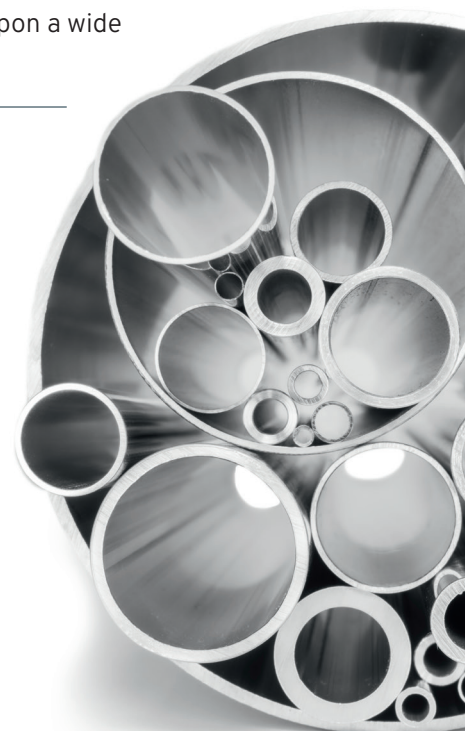
1.4162
1.4362
1.4410
1.4462
1.4501

## Ferritic steels

1.4509
1.4510
TP 430 Ti
1.4512
TP 409
1.4520
1.4521
1.4720

## Nickel-base alloys

2.4068
2.4360
2.4602
2.4605
2.4606
2.4610
2.4617
2.4633
2.4692
2.4700
2.4816
2.4819
2.4851
2.4858
2.4861



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[schoellerwerk.de/de/werkstoffe.html](http://schoellerwerk.de/de/werkstoffe.html)

